



BANDSAW BLADES

3857 Easy-Cut

MULTI PURPOSE AND CONTOUR CUTTING



- The Easy-Cut is a new generation of General Purpose Bandsaw Blade
- Specially design for cutting ferrous, non-ferrous materials, solids, pipes, profiles or bundles
- New and unique, innovative tooth design, which allows a much wider operating range than a conventional tooth type
- The same blade will cut a much wider range of materials and shapes
- Choose the blade according to your work piece size

	 731151		 mm	 mm	 T/''	
3857-13-0.6-EZ-S	8264765	1	13	0.6	S	EZ
3857-13-0.6-EZ-M	8264772	1	13	0.6	M	EZ
3857-13-0.6-EZ-L	8264789	1	13	0.6	L	EZ
3857-20-0.9-EZ-S	8264796	1	20	0.9	S	EZ
3857-20-0.9-EZ-M	8264802	1	20	0.9	M	EZ
3857-20-0.9-EZ-L	8264819	1	20	0.9	L	EZ
3857-27-0.9-EZ-S	8264826	1	27	0.9	S	EZ
3857-27-0.9-EZ-M	8264833	1	27	0.9	M	EZ
3857-27-0.9-EZ-L	8264840	1	27	0.9	L	EZ
3857-34-1.1-EZ-S	8264857	1	34	1.1	S	EZ
3857-34-1.1-EZ-M	8264864	1	34	1.1	M	EZ
3857-34-1.1-EZ-L	8264871	1	34	1.1	L	EZ



3851 Contour

MULTI PURPOSE AND CONTOUR CUTTING



- For cutting various types of materials from aluminium to stainless steels
- Specially designed tooth shapes for maximum cutting performance
- M42 tooth tips provide heat and wear resistance for long blade life
- New stronger tooth design gives maximum cutting performance
- Wide range of tooth styles available to suit many different applications

3851-6-0.6-H-6	8282707	1	6	0.6	6	Hook
3851-6-0.6-10/14	8180652	1	6	0.6	10/14	Combo
3851-6-0.9-H-6	8282714	1	6	0.9	6	Hook
3851-6-0.9-10/14	8180768	1	6	0.9	10/14	Combo
3851-10-0.6-H-4	8282776	1	10	0.6	4	Hook
3851-10-0.6-H-6	8282806	1	10	0.6	6	Hook
3851-10-0.6-10/14	8182717	1	10	0.6	10/14	Combo
3851-10-0.9-H-4	8282851	1	10	0.9	4	Hook
3851-10-0.9-H-6	8282868	1	10	0.9	6	Hook
3851-10-0.9-10/14	8182823	1	10	0.9	10/14	Combo
3851-13-0.5-10/14	8282813	1	13	0.5	10/14	Combo
3851-13-0.5-14/18	8282790	1	13	0.5	14/18	Combo
3851-13-0.5-R-24	8282820	1	13	0.5	24	Regular
3851-13-0.6-5/8	8183233	1	13	0.6	5/8	PR
3851-13-0.6-6/10	8183240	1	13	0.6	6/10	Combo
3851-13-0.6-8/12	8185572	1	13	0.6	8/12	Combo
3851-13-0.6-10/14	8183271	1	13	0.6	10/14	Combo
3851-13-0.6-H-4	8282745	1	13	0.6	4	Hook
3851-13-0.6-H-6	8282738	1	13	0.6	6	Hook
3851-13-0.9-6/10	8183585	1	13	0.9	6/10	Combo
3851-13-0.9-10/14	8183868	1	13	0.9	10/14	Combo
3851-13-0.9-H-3	8282936	1	13	0.9	3	Hook
3851-13-0.9-H-4	8282943	1	13	0.9	4	Hook
3851-20-0.9-4/6	8183905	1	20	0.9	4/6	PR
3851-20-0.9-5/8	8183929	1	20	0.9	5/8	PR
3851-20-0.9-6/10	8183936	1	20	0.9	6/10	Combo
3851-20-0.9-8/12	8282578	1	20	0.9	8/12	Combo
3851-20-0.9-10/14	8282585	1	20	0.9	10/14	Combo
3851-27-0.9-P-3	8157135	1	27	0.9	3	PS
3851-27-0.9-P-4	8157661	1	27	0.9	4	PS
3851-27-0.9-2/3	8126377	1	27	0.9	2/3	PR
3851-27-0.9-3/4	8126384	1	27	0.9	3/4	PR
3851-27-0.9-4/6	8126391	1	27	0.9	4/6	PR
3851-27-0.9-5/8	8126407	1	27	0.9	5/8	PR
3851-27-0.9-6/10	8126414	1	27	0.9	6/10	Combo
3851-27-0.9-8/12	8160692	1	27	0.9	8/12	Combo
3851-27-0.9-10/14	8165475	1	27	0.9	10/14	Combo



3851 Sandflex® Cobra™

BI-METAL PRODUCTION CUTTING



- Specially designed tooth shapes for maximum cutting performance
- New stronger tooth design gives maximum cutting performance
- Tooth styles are related to the different applications

	731151		mm	mm	T/"	
3851-34-1.1-P-2	8157715	1	34	1.1	2	PS
3851-34-1.1-P-3	8157753	1	34	1.1	3	PS
3851-34-1.1-2/3	8126476	1	34	1.1	2/3	PR
3851-34-1.1-3/4	8126483	1	34	1.1	3/4	PR
3851-34-1.1-4/6	8126490	1	34	1.1	4/6	PR
3851-34-1.1-5/8	8126506	1	34	1.1	5/8	PR
3851-34-1.1-6/10	8165505	1	34	1.1	6/10	Combo
3851-41-1.3-P-2	8157876	1	41	1.3	2	PS
3851-41-1.3-1.4/2	8211837	1	41	1.3	1.4/2	PR
3851-41-1.3-2/3	8126568	1	41	1.3	2/3	PR
3851-41-1.3-3/4	8126575	1	41	1.3	3/4	PR
3851-41-1.3-4/6	8126582	1	41	1.3	4/6	PR
3851-41-1.3-5/8	8262488	1	41	1.3	5/8	PR
3851-54-1.3-2/3	8163716	1	54	1.3	2/3	PR
3851-54-1.3-3/4	8163723	1	54	1.3	3/4	PR
3851-54-1.3-4/6	8168025	1	54	1.3	4/6	PR
3851-54-1.6-1/1.4	8188542	1	54	1.6	1/1.4	PR
3851-54-1.6-1.4/2	8211431	1	54	1.6	1.4/2	PR
3851-54-1.6-2/3	8126636	1	54	1.6	2/3	PR
3851-54-1.6-3/4	8126643	1	54	1.6	3/4	PR
3851-67-1.6-.7/1	8200909	1	67	1.6	0.7/1	PR
3851-67-1.6-1/1.4	8178840	1	67	1.6	1/1.4	PR
3851-80-1.6-.7/1	8255367	1	80	1.6	.7/1	PR
3851-80-1.6-1/1.4	8197377	1	80	1.6	1/1.4	PR



3851-Sandflex® Cobra™ PSG



BI-METAL PRODUCTION CUTTING

- For production cutting of medium to large sections of various materials, especially alloy and stainless steels
- Specially designed combination of sharp cutting edges for easy penetration
- HSS tooth edge withstands high temperatures
- Precise set for smooth finish
- Ground tooth for precise and consistent tooth height
- Fatigue resistant backing material and M42 tooth tips offer good performance and long life

	 731151		 mm	 mm	 T ^{1/2}	
3851-27-0.9-PSG-2/3	8234379	1	27	0.9	2/3	PSG
3851-27-0.9-PSG-3/4	8234386	1	27	0.9	3/4	PSG
3851-27-0.9-PSG-4/6	8236618	1	27	0.9	4/6	PSG
3851-34-1.1-PSG-2/3	8227173	1	34	1.1	2/3	PSG
3851-34-1.1-PSG-3/4	8227180	1	34	1.1	3/4	PSG
3851-34-1.1-PSG-4/6	8232368	1	34	1.1	4/6	PSG
3851-41-1.3-PSG-1.4/2	8236625	1	41	1.3	1.4/2	PSG
3851-41-1.3-PSG-2/3	8227197	1	41	1.3	2/3	PSG
3851-41-1.3-PSG-3/4	8227203	1	41	1.3	3/4	PSG
3851-41-1.3-PSG-4/6	8234577	1	54	1.3	4/6	PSG
3851-54-1.6-PSG-1.4/2	8236632	1	54	1.6	1.4/2	PSG
3851-54-1.6-PSG-2/3	8227210	1	54	1.6	2/3	PSG
3851-54-1.6-PSG-3/4	8227227	1	54	1.6	3/4	PSG

3854-Sandflex® King Cobra™ PHG



BI-METAL PRODUCTION CUTTING

- For high productivity cutting of difficult-to-cut materials. Special design combination of sharp cutting edges for easy penetration in difficult to cut materials
- Harder teeth for longer wear
- Precise set for smooth surface finish
- Ground tooth gives precise and consistent tooth height for consistent chipload
- Fatigue resistant backing material and M42 tooth tips offer the best performance and long life in difficult to cut materials

	 731151		 mm	 mm	 T ^{1/2}	
3854-27-0.9-PHG-3/4	8243036	1	27	0.9	3/4	PHG
3854-27-0.9-PHG-4/6	8222673	1	27	0.9	4/6	PHG
3854-34-1.1-PHG-2/3	8243043	1	34	1.1	2/3	PHG
3854-34-1.1-PHG-3/4	8243050	1	34	1.1	3/4	PHG
3854-34-1.1-PHG-4/6	8222598	1	34	1.1	4/6	PHG
3854-41-1.3-PHG-1.4/2	8243067	1	41	1.3	1.4/2	PHG
3854-41-1.3-PHG-2/3	8243074	1	41	1.3	2/3	PHG
3854-41-1.3-PHG-3/4	8243081	1	41	1.3	3/4	PHG
3854-54-1.6-PHG-.7/1	8243654	1	54	1.6	.7/1	PHG
3854-54-1.6-PHG-1.4/2	8243098	1	54	1.6	1.4/2	PHG
3854-54-1.6-PHG-2/3	8243104	1	54	1.6	2/3	PHG
3854-67-1.6-PHG-.7/1	8243678	1	67	1.6	.7/1	PHG
3854-67-1.6-PHG-1/1.4	8249045	1	67	1.6	1/1.4	PHG
3854-67-1.6-PHG-1.4/2	8249052	1	67	1.6	1.4/2	PHG



BANDSAW BLADES

3854-Sandflex® King Cobra™ PQ



BI-METAL PRODUCTION CUTTING

- PQ is a high precision milled bandsaw blade with extreme rake angle for difficult to cut materials
- 17 degree rake angle with patented floating set
- Multi chip performance
- PQ has fatigue resistant backing material and M42 tooth tips offer the best performance and long-life in difficult to cut materials

	731151		mm	mm	T/P	
3854-27-0.9-PQ-3/4	0137480	1	27	0.9	3/4	PQ
3854-34-1.1-PQ-2/3	8287276	1	34	1.1	2/3	PQ
3854-34-1.1-PQ-3/4	0135813	1	34	1.1	3/4	PQ
3854-41-1.3-PQ-1.4/2	0129355	1	41	1.3	1.4/2	PQ
3854-41-1.3-PQ-2/3	8280604	1	41	1.3	2/3	PQ
3854-41-1.3-PQ-3/4	8282950	1	41	1.3	3/4	PQ
3854-54-1.6-PQ-.9/1.2	0133857	1	54	1.6	.9/1.2	PQ
3854-54-1.6-PQ-1.4/2	0127092	1	54	1.6	1.4/2	PQ
3854-54-1.6-PQ-2/3	8265137	1	54	1.6	2/3	PQ
3854-54-1.6-PQ-3/4	8282929	1	54	1.6	3/4	PQ
3854-67-1.6-PQ-.9/1.2	0133888	1	67	1.6	.9/1.2	PQ
3854-67-1.6-PQ-1.4/2	0133901	1	67	1.6	1.4/2	PQ
3854-67-1.6-PQ-2/3	8290160	1	67	1.6	2/3	PQ
3854-80-1.6-PQ-.9/1.2	0133895	1	80	1.6	.9/1.2	PQ

3868 Carbide Triple Set® TSX



CARBIDE PRODUCTION CUTTING

- For production cutting of small to large and difficult abrasive materials
- Triple set tooth design with good kerf clearance which will eliminate tooth loss
- Selected carbide tip for wear resistance and durability
- Strong set pattern for good swarf clearance and longer tool life
- Standard widths and thicknesses which fit all types of bandsaw machine without modification

	731151		mm	mm	T/P	
3868-34-1.1-TSX-2	8203016	1	34	1.1	2	TSX
3868-34-1.1-TSX-2/3	8255343	1	34	1.1	2/3	TSX
3868-34-1.1-TSX-3/4	8232375	1	34	1.1	3/4	TSX
3868-41-1.3-TSX-1.4/2	8214210	1	41	1.3	1.4/2	TSX
3868-41-1.3-TSX-1.6	8203092	1	41	1.3	1.6	TSX
3868-41-1.3-TSX-2	8203085	1	41	1.3	2	TSX
3868-41-1.3-TSX-2/3	8232382	1	41	1.3	2/3	TSX
3868-41-1.3-TSX-3/4	8232399	1	41	1.3	3/4	TSX
3868-54-1.3-TSX-1.4/2	8214876	1	54	1.3	1.4/2	TSX
3868-54-1.6-TSX-1/1.25	8213114	1	54	1.6	1/1.25	TSX
3868-54-1.6-TSX-1.4/2	8214869	1	54	1.6	1.4/2	TSX
3868-54-1.6-TSX-1.6	8203108	1	54	1.6	1.6	TSX
3868-54-1.6-TSX-2	8207359	1	54	1.6	2	TSX
3868-54-1.6-TSX-2/3	8232405	1	54	1.6	2/3	TSX
3868-54-1.6-TSX-3/4	8270360	1	54	1.6	3/4	TSX
3868-67-1.6-TSX-.7/1	8212865	1	67	1.6	.7/1	TSX
3868-67-1.6-TSX-1/1.25	8213084	1	67	1.6	1/1.25	TSX
3868-67-1.6-TSX-1.4/2	8265496	1	67	1.6	1.4/2	TSX
3868-80-1.6-TSX-.7/1	8212872	1	80	1.6	.7/1	TSX



3868 Carbide Triple Set® TSS



CARBIDE PRODUCTION CUTTING

- For production cutting of small to large and difficult abrasive materials
- Triple set tooth design with good kerf clearance which will eliminate tooth loss
- Selected carbide tip for wear, resistant and durability
- Strong set pattern for good swarf clearance and longer tool life
- Standard widths and thicknesses which fit all types of bandsaw machine without modification
- For high efficiency cutting of abrasive materials when vibration is a problem
- TSS is a pre "run in" blade using a patented method eliminating vibration in the first cut
- Suitable for stainless steel applications
- Extremely low noise level

	731151		mm	mm	T/P	
3868-41-1.3-TSS-1.4/2	8243142	1	41	1.3	1.4/2	TSS
3868-41-1.3-TSS-2/3	8270643	1	41	1.3	2/3	TSS
3868-54-1.6-TSS-1/1.25	8243173	1	54	1.6	1/1.25	TSS
3868-54-1.6-TSS-1.4/2	8243166	1	54	1.6	1.4/2	TSS

3881 Carbide Multi Set THQ



CARBIDE PRODUCTION CUTTING

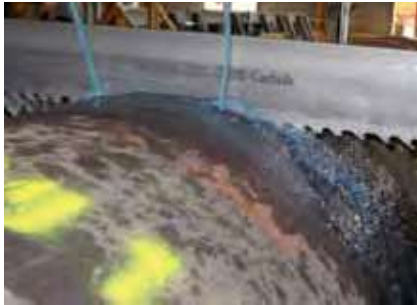
- A new Multi Chip design Carbide bandsaw blade for small to medium work pieces in difficult to cut materials
- THQ is specifically for titanium and nickel alloys
- Multi Chip design with 6 tooth pattern and 2 set levels
- High low toothting
- Wide set as standard

	731151		mm	mm	T/P	
3881-34-1.1-THQ-2/3	8265793	1	34	1.1	2/3	THQ
3881-41-1.3-THQ-1.4/2	0129447	1	41	1.3	1.4/2	THQ
3881-41-1.3-THQ-2/3	0129454	1	41	1.3	2/3	THQ
3881-54-1.6-THQ-1.4/2	0128860	1	54	1.6	1.4/2	THQ
3881-54-1.6-THQ-2/3	0138739	1	54	1.6	2/3	THQ
3881-67-1.6-THQ-1.4/2	0120369	1	67	1.6	1.4/2	THQ
3881-80-1.6-THQ-1/1.25	0133918	1	80	1.6	1/1.25	THQ



BANDSAW BLADES

3881 Carbide Multi Set THS



CARBIDE PRODUCTION CUTTING

- A new Multi chip design Carbide bandsaw blade for small to medium work pieces in difficult to cut materials
- THS is primarily for stainless steel
- Multi chip design with 6 tooth pattern and 2 set levels
- High low toothing
- Wide set as standard on "run in" on THS

731151			mm	mm	T/1"	
3881-41-1.3-THS-1.4/2	8273712	1	41	1.3	1.4/2	THS
3881-54-1.6-THS-1/1.25	8269050	1	54	1.6	1/1.25	THS
3881-67-1.6-THS-1/1.25	8269043	1	67	1.6	1/1.25	THS
3881-67-1.6-THS-1.4/2	0138791	1	67	1.6	1.4/2	THS
3881-80-1.6-THS-.7/1	8279202	1	80	1.6	.7/1	THS

3860 Unset Carbide TMC



CARBIDE PRODUCTION CUTTING

- The intended application areas for the 3860 unset Carbide are:
- Large solids of Inconel with severe scale and internal restraint
- Various grades of titanium in solid form
- Plate sawing of titanium blocks
- Large solids of stainless steel and aluminium

731151			mm	mm	T/1"	
3860-41-1.3-TMC-1.4/2	0129379	1	41	1.3	1.4/2	TMC
3860-54-1.6-TMC-1/1.25	0154340	1	54	1.6	1/1.25	TMC
3860-54-1.6-TMC-1.4/2-W	0139613	1	54	1.6	1.4/2	TMC-W
3860-54-1.6-TMC-1.4/2	0137978	1	54	1.6	1.4/2	TMC
3860-54-1.6-TMC-2/3	0189366	1	54	1.6	2/3	TMC
3860-67-1.6-TMC-1/1.25	0154364	1	67	1.6	1/1.25	TMC
3860-67-1.6-TMC-1.4/2	0137985	1	67	1.6	1.4/2	TMC
3860-67-1.6-TMC-1.4/2-W	0139620	1	67	1.6	1.4/2	TMC-W
3860-67-1.6-TMC-2/3	0189359	1	67	1.6	2/3	TMC
3860-80-1.6-TMC-.7/1	0154371	1	80	1.6	0.7/1	TMC
3860-80-1.6-TMC-1/1.25	0182336	1	80	1.6	1/1.25	TMC
3860-80-1.6-TMC-1.4/2	0182992	1	80	1.6	1.4/2	TMC



3853 Sandflex® Top Fabricator



CUTTING OF TUBES AND PROFILES

- For cutting of structural steel, tubes and profiles
- M42 HSS tooth material for long tool life
- Special PF tooth shape
- Particularly well suited for mitre (angle) cutting
- 5/8 TPI available for thin walled and single work pieces, as well as bundles

731151			mm	mm	TPI	
3853-27-0.9-3/4	8285395	1	27	0.9	3/4	PF
3853-27-0.9-4/6	8183998	1	27	0.9	4/6	PF
3853-27-0.9-5/8	8202118	1	27	0.9	5/8	PF
3853-34-1.1-2/3	8282875	1	34	1.1	2/3	PF
3853-34-1.1-3/4	8184094	1	34	1.1	3/4	PF
3853-34-1.1-4/6	8184087	1	34	1.1	4/6	PF
3853-34-1.1-5/8	8202149	1	34	1.1	5/8	PF
3853-41-1.3-2/3	8282882	1	41	1.3	2/3	PF
3853-41-1.3-3/4	8185770	1	41	1.3	3/4	PF
3853-41-1.3-4/6	8184100	1	41	1.3	4/6	PF
3853-41-1.3-5/8	8202286	1	41	1.3	5/8	PF
3853-54-1.6-2/3	8282899	1	54	1.6	2/3	PF
3853-54-1.6-3/4	8216757	1	54	1.6	3/4	PF
3853-54-1.6-4/6	8222055	1	54	1.6	4/6	PF
3853-67-1.6-2/3	8282905	1	67	1.6	2/3	PF
3853-67-1.6-3/4	8282912	1	67	1.6	3/4	PF

3851 Sandflex® Cobra™ Foundry



FOUNDRY CUTTING

- For cutting non-ferrous and abrasive materials
- Specially designed tooth shapes for maximum cutting performance
- New stronger tooth design gives maximum cutting performance
- Special tooth design for foundry use

731151			mm	mm	TPI	
3851-13-0.6-HA-4	8282752	1	13	0.6	4	HA
3851-13-0.6-HA-6	8282561	1	13	0.6	6	HA
3851-13-0.9-HA-4	8281052	1	13	0.9	4	HA
3851-20-0.9-HA-3	8282646	1	20	0.9	3	HA
3851-27-0.9-HA-2	8282677	1	27	0.9	2	HA
3851-27-0.9-HA-3	8282684	1	27	0.9	3	HA



BANDSAW BLADES

3869 Carbide Triple Set®

FOUNDRY CUTTING



- Foundry bandsaw blade for non-ferrous and abrasive materials
- Carbide tipped teeth with triple set configuration
- Fast cutting
- Easy feeding
- Straight and radius cutting
- Special design for foundry use
- For use on smaller machines for difficult to cut materials

	 731151		 mm	 mm	 TPI	
3869-13-0.9-TS-3	8200589	1	13	0.9	3	TS
3869-20-0.9-TS-3	8177300	1	20	0.9	3	TS
3869-20-0.9-TS-4	8197742	1	20	0.9	4	TS
3869-27-0.9-TS-3	8177348	1	27	0.9	3	TS
3869-27-0.9-TS-4	8182595	1	27	0.9	4	TS
3869-29-1.1-TS-2	8207366	1	29	1.1	2	TS
3869-34-1.1-TS-3	8177355	1	34	1.1	3	TS



BANDSAW SAWING AIDS

3870

BRUSH



- Chip brushes are used to clean the gullet of the bandsaw blade and are vital for optimal performance of the blade
- Manufactured from strong nylon that won't damage the blade
- Code gives the outer & bore diameter in mm

	 731151		 g
3870-BRUSH-60-6	8279523	4	50
3870-BRUSH-80-6	8269906	4	50
3870-BRUSH-80-8	8269890	4	50
3870-BRUSH-80-10	8278311	4	50
3870-BRUSH-100-10	8269876	4	130
3870-BRUSH-100-12	8269883	4	130



3870

TACHOMETER



- Tachometer instantly presents the actual band speed on an LED display
- Measures in m/min & ft/min

	 731151		 9
3870-TACHO METER	8145620	1	400

3870

TENSIONMETER



- The correct tension is critical to provide straight cuts & long blade life, thereby reducing the cost per cut
- Designed for quick, easy, accurate measurement of the blade tension by the user

	 731151		 9
3870-TENSION METER	8145637	1	680

3870

REFRACTOMETER



- Proper coolant concentration is as important as band speed or feed
- Put a drop of coolant on the lens & check the scale
- Always refer to the coolant manufacturers specification to confirm the ratio of coolant

	 731151		 9
3870-REFRACTOMETER	8192129	1	260

3870

BANDCALC™



- BandCalc™ is an interactive software program available on CD
- Determines quickly the best bandsaw blade for a specific application based on the user requirements - material to be cut, machine, work piece etc

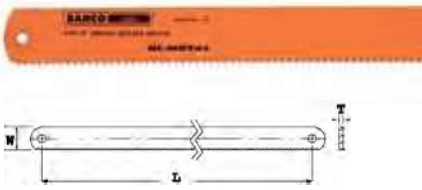
	 731151		 9
3870-BANDCALC	8238926	1	45



POWER HACKSAW BLADES

3809

SANDFLEX® BI-METAL



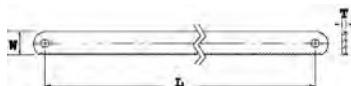
- Suitable for use on any material
- Sandflex® is a virtually unbreakable bi-metal hacksaw blade
- Shatterproof blade that can withstand high feed pressures yet giving accurate, fast cutting rates
- Sandflex® blades are safer to use in all circumstances, especially on old machines or with unskilled operators

	 731151		 T/''	L x W x T mm	 g
3809-300-25-1.25-10	8113711	10	10	300x25x1.25	73
3809-300-25-1.25-14	8113728	10	14	300x25x1.25	73
3809-300-32-1.60-6	8113742	10	6	300x32x1.60	120
3809-300-32-1.60-10	8113735	10	10	300x32x1.60	120
3809-350-25-1.25-6	8113773	10	6	350x25x1.25	88
3809-350-25-1.25-10	8113759	10	10	350x25x1.25	88
3809-350-25-1.25-14	8113766	10	14	350x25x1.25	88
3809-350-32-1.60-4	8113803	10	4	350x32x1.60	145
3809-350-32-1.60-6	8113810	10	6	350x32x1.60	145
3809-350-32-1.60-8	8113827	10	8	350x32x1.60	145
3809-350-32-1.60-10	8113780	10	10	350x32x1.60	145
3809-350-32-1.60-14	8113797	10	14	350x32x1.60	145
3809-350-32-2.00-4	8113841	10	4	350x32x2.00	159
3809-350-32-2.00-6	8113858	10	6	350x32x2.00	159
3809-350-32-2.00-10	8113834	10	10	350x32x2.00	159
3809-350-38-2.00-6	8113889	10	6	350x38x2.00	204
3809-350-38-2.00-10	8113865	10	10	350x38x2.00	204
3809-400-25-1.25-10	8178666	10	10	400x25x1.25	108
3809-400-32-1.60-4	8113919	10	4	400x32x1.60	160
3809-400-32-1.60-6	8113933	10	6	400x32x1.60	160
3809-400-32-1.60-8	8113940	10	8	400x32x1.60	160
3809-400-32-1.60-10	8113896	10	10	400x32x1.60	160
3809-400-32-1.60-14	8113902	10	14	400x32x1.60	160
3809-400-32-2.00-4	8113964	10	4	400x32x2.00	184
3809-400-32-2.00-6	8113971	10	6	400x32x2.00	184
3809-400-32-2.00-8	8114152	10	8	400x32x2.00	184
3809-400-32-2.00-10	8113957	10	10	400x32x2.00	184
3809-400-38-2.00-4	8113995	10	4	400x38x2.00	219
3809-400-38-2.00-6	8114008	10	6	400x38x2.00	219
3809-400-38-2.00-10	8113988	10	10	400x38x2.00	219
3809-425-32-1.60-6	8197759	10	6	425x32x1.60	170
3809-425-32-1.60-10	8114015	10	10	425x32x1.60	170
3809-450-32-1.60-4	8114046	10	4	450x32x1.60	177
3809-450-32-1.60-6	8114053	10	6	450x32x1.60	177
3809-450-32-1.60-10	8114022	10	10	450x32x1.60	177
3809-450-32-1.60-14	8114039	10	14	450x32x1.60	177
3809-450-32-2.00-4	8114077	10	4	450x32x2.00	209
3809-450-32-2.00-6	8114084	10	6	450x32x2.00	209
3809-450-32-2.00-10	8114060	10	10	450x32x2.00	209
3809-450-38-2.00-4	8114114	10	4	450x38x2.00	249
3809-450-38-2.00-6	8114138	10	6	450x38x2.00	249
3809-450-38-2.00-8	8114176	10	8	450x38x2.00	249
3809-450-38-2.00-10	8114091	10	10	450x38x2.00	249
3809-450-45-2.25-4	8114206	10	4	450x45x2.25	358
3809-450-45-2.25-6	8114213	10	6	450x45x2.25	358
3809-475-45-2.25-6	8114237	10	6	475x45x2.25	378
3809-500-38-2.00-4	8114251	10	4	500x38x2.00	304
3809-500-38-2.00-6	8114268	10	6	500x38x2.00	304
3809-500-38-2.00-10	8114244	10	10	500x38x2.00	304
3809-500-45-2.25-4	8114275	10	4	500x45x2.25	398
3809-500-45-2.25-6	8114299	10	6	500x45x2.25	398
3809-500-50-2.50-4	8114312	10	4	500x50x2.50	513
3809-500-50-2.50-6	8114336	10	6	500x50x2.50	513
3809-500-50-2.50-8	8114350	10	8	500x50x2.50	513
3809-525-38-2.00-6	8114374	10	6	525x38x2.00	314
3809-525-38-2.00-10	8114367	10	10	525x38x2.00	314
3809-525-45-2.25-4	8114381	10	4	525x45x2.25	423
3809-525-45-2.25-6	8114398	10	6	525x45x2.25	423
3809-550-45-2.25-4	8114411	10	4	550x45x2.25	433
3809-550-45-2.25-6	8114428	10	6	550x45x2.25	433
3809-550-50-2.50-4	8114435	10	4	550x50x2.50	553
3809-550-50-2.50-6	8114459	10	6	550x50x2.50	553
3809-575-45-2.25-4	8114473	10	4	575x45x2.25	453
3809-575-50-2.50-3	8114602	10	3	575x50x2.50	568
3809-575-50-2.50-4	8114510	10	4	575x50x2.50	568
3809-575-50-2.50-6	8114534	10	6	575x50x2.50	568
3809-600-38-2.00-6	8227579	10	6	600x38x2.00	356
3809-600-45-2.25-4	8172275	10	4	600x45x2.25	478
3809-600-45-2.25-6	8114558	10	6	600x45x2.25	478
3809-600-50-2.50-3	8114565	10	3	600x50x2.50	588
3809-600-50-2.50-4	8114572	10	4	600x50x2.50	588
3809-600-50-2.50-6	8114596	10	6	600x50x2.50	588
3809-650-50-2.50-4	8114657	5	4	650x50x2.50	634
3809-650-50-2.50-6	8114671	5	6	650x50x2.50	634
3809-700-50-2.50-4	8114701	5	4	700x50x2.50	679
3809-700-50-2.50-6	8114725	5	6	700x50x2.50	679
3809-750-50-2.50-4	8114749	5	4	750x50x2.50	690
3809-750-50-2.50-6	8234409	5	6	750x50x2.50	690



3809 KA

SANDFLEX® BI-METAL FOR KASTO MACHINES



- Designed with holes for KASTO machines
- Suitable for use on any material
- Sandflex® is a virtually unbreakable bi-metal hacksaw blade
- Shatterproof blade that can withstand high feed pressures yet giving accurate, fast cutting rates
- Sandflex® blades are safer to use in all circumstances, especially on old machines or with unskilled operators

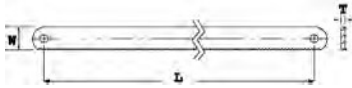
	 731151		 T/P	L x W x T mm	 g
3809-400-32-2.00-6-KA	8158248	10	6	400x32x2.00	184
3809-450-38-2.00-4-KA	8114121	10	4	450x38x2.00	249
3809-450-38-2.00-6-KA	8114145	10	6	450x38x2.00	249
3809-450-38-2.00-10-KA	8114107	10	10	450x38x2.00	249
3809-500-45-2.25-6-KA	8114305	10	6	500x45x2.25	398
3809-500-50-2.50-4-KA	8114329	10	4	500x50x2.50	513
3809-500-50-2.50-6-KA	8114343	10	6	500x50x2.50	513
3809-550-50-2.50-4-KA	8114442	10	4	550x50x2.50	553
3809-550-50-2.50-6-KA	8114466	10	6	550x50x2.50	553
3809-575-50-2.50-3-KA	8114503	10	3	575x50x2.50	568
3809-575-50-2.50-4-KA	8114527	10	4	575x50x2.50	568
3809-575-50-2.50-6-KA	8114541	10	6	575x50x2.50	568
3809-575-50-2.50-10-KA	8114497	10	10	575x50x2.50	568
3809-600-50-2.50-4-KA	8114589	10	4	600x50x2.50	588
3809-600-50-2.50-6-KA	8114626	10	6	600x50x2.50	588
3809-650-50-2.50-3-KA	8114640	5	3	650x50x2.50	634
3809-650-50-2.50-4-KA	8114664	5	4	650x50x2.50	634
3809-650-50-2.50-6-KA	8114688	5	6	650x50x2.50	634
3809-700-50-2.50-3-KA	8114695	5	3	700x50x2.50	679
3809-700-50-2.50-4-KA	8114718	5	4	700x50x2.50	679
3809-700-50-2.50-6-KA	8114732	5	6	700x50x2.50	679



POWER HACKSAW BLADES

3802

HIGH SPEED



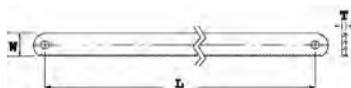
- Designed for cutting almost any material
- High speed steel hacksaw blade
- Suitable for use on modern machines with skilled operators and a high degree of control

	 731151		 T/m	L x W x T mm	 g
3802-300-25-1.25-6	8143299	10	6	300x25x1.25	73
3802-300-25-1.25-10	8111229	10	10	300x25x1.25	73
3802-300-25-1.25-14	8111236	10	14	300x25x1.25	73
3802-300-32-1.60-6	8111298	10	6	300x32x1.60	120
3802-300-32-1.60-10	8111274	10	10	300x32x1.60	120
3802-350-25-1.25-6	8111359	10	6	350x25x1.25	88
3802-350-25-1.25-10	8111335	10	10	350x25x1.25	88
3802-350-25-1.25-14	8111342	10	14	350x25x1.25	88
3802-350-32-1.60-4	8111410	10	4	350x32x1.60	145
3802-350-32-1.60-6	8111427	10	6	350x32x1.60	145
3802-350-32-1.60-8	8140908	10	8	350x32x1.60	145
3802-350-32-1.60-10	8111397	10	10	350x32x1.60	145
3802-350-32-1.60-14	8111403	10	14	350x32x1.60	145
3802-400-25-1.25-6	8111519	10	6	400x25x1.25	98
3802-400-25-1.25-10	8111496	10	10	400x25x1.25	98
3802-400-25-1.25-14	8111502	10	14	400x25x1.25	98
3802-400-32-1.60-4	8111571	10	4	400x32x1.60	160
3802-400-32-1.60-6	8111588	10	6	400x32x1.60	160
3802-400-32-1.60-8	8111595	10	8	400x32x1.60	160
3802-400-32-1.60-10	8111557	10	10	400x32x1.60	160
3802-400-32-1.60-14	8111564	10	14	400x32x1.60	160
3802-400-38-2.00-4	8111656	10	4	400x38x2.00	219
3802-400-38-2.00-6	8111663	10	6	400x38x2.00	219
3802-400-38-2.00-10	8111649	10	10	400x38x2.00	219
3802-425-32-1.60-6	8111700	10	6	425x32x1.60	170
3802-425-32-1.60-10	8111694	10	10	425x32x1.60	170
3802-450-32-1.60-4	8111755	10	4	450x32x1.60	177
3802-450-32-1.60-6	8111762	10	6	450x32x1.60	177
3802-450-32-1.60-10	8111731	10	10	450x32x1.60	177
3802-450-32-1.60-14	8111748	10	14	450x32x1.60	177
3802-450-38-2.00-4	8111830	10	4	450x38x2.00	249
3802-450-38-2.00-6	8111854	10	6	450x38x2.00	249
3802-450-38-2.00-8	8111878	10	8	450x38x2.00	249
3802-450-38-2.00-10	8111816	10	10	450x38x2.00	249
3802-475-38-2.00-8	8113117	10	8	475x38x2.00	279
3802-500-38-2.00-4	8111960	10	4	500x38x2.00	304
3802-500-38-2.00-6	8111977	10	6	500x38x2.00	304
3802-500-38-2.00-8	8113070	10	8	500x38x2.00	304
3802-500-38-2.00-10	8111953	10	10	500x38x2.00	304
3802-500-50-2.50-4	8112028	10	4	500x50x2.50	513
3802-500-50-2.50-6	8112042	10	6	500x50x2.50	513
3802-525-38-2.00-6	8112097	10	6	525x38x2.00	314
3802-525-38-2.00-8	8112103	10	8	525x38x2.00	314
3802-525-38-2.00-10	8112073	10	10	525x38x2.00	314
3802-550-38-2.00-6	8112158	10	6	550x38x2.00	329
3802-550-50-2.50-4	8112202	10	4	550x50x2.50	553
3802-550-50-2.50-6	8112226	10	6	550x50x2.50	553
3802-550-50-2.50-8	8112240	10	8	550x50x2.50	553
3802-550-50-2.50-10	8112196	10	10	550x50x2.50	553
3802-575-50-2.50-4	8112318	10	4	575x50x2.50	568
3802-575-50-2.50-6	8112332	10	6	575x50x2.50	568
3802-600-50-2.50-4	8112417	10	4	600x50x2.50	588
3802-600-50-2.50-6	8112431	10	6	600x50x2.50	588
3802-600-50-2.50-8	8112455	10	8	600x50x2.50	588
3802-650-50-2.50-4	8112509	5	4	650x50x2.50	634
3802-650-50-2.50-6	8112530	5	6	650x50x2.50	634
3802-700-50-2.50-3	8112585	5	3	700x50x2.50	679
3802-700-50-2.50-4	8112608	5	4	700x50x2.50	679
3802-700-50-2.50-6	8112622	5	6	700x50x2.50	679
3802-700-63-3.00-4	8112646	5	4	700x63x3.00	960
3802-750-50-2.50-4	8112660	5	4	750x50x2.50	730
3802-750-50-2.50-6	8112677	5	6	750x50x2.50	730
3802-750-63-3.00-4	8112684	5	4	750x63x3.00	1030
3802-800-70-3.00-4	8112707	5	4	800x70x3.00	1305
3802-850-70-3.00-4	8112721	5	4	850x70x3.00	1390
3802-950-70-3.00-4	8112745	5	4	950x70x3.00	1590



3802 KA

HIGH SPEED FOR KASTO MACHINES



- Designed with holes for KASTO machines
- Designed for cutting almost any material
- High speed steel hacksaw blade
- Suitable for use on modern machines with skilled operators and a high degree of control

	 731151		 T _{1/2}	L x W x T mm	 g
3802-450-38-2.00-4-KA	8111847	10	4	450x38x2.00	249
3802-450-38-2.00-6-KA	8111861	10	6	450x38x2.00	249
3802-450-38-2.00-8-KA	8111885	10	8	450x38x2.00	249
3802-450-38-2.00-10-KA	8111823	10	10	450x38x2.00	249
3802-500-50-2.50-4-KA	8112035	10	4	500x50x2.50	513
3802-500-50-2.50-6-KA	8112059	10	6	500x50x2.50	513
3802-550-50-2.50-4-KA	8112219	10	4	550x50x2.50	553
3802-550-50-2.50-8-KA	8113315	10	8	550x50x2.50	553
3802-575-50-2.50-3-KA	8112301	10	3	575x50x2.50	568
3802-575-50-2.50-4-KA	8112325	10	4	575x50x2.50	568
3802-575-50-2.50-6-KA	8112349	10	6	575x50x2.50	568
3802-650-50-2.50-4-KA	8112523	5	4	650x50x2.50	634
3802-650-50-2.50-6-KA	8112554	5	6	650x50x2.50	634
3802-700-50-2.50-2-KA	8112578	5	2	700x50x2.50	679
3802-700-50-2.50-4-KA	8112615	5	4	700x50x2.50	679
3802-700-50-2.50-6-KA	8112639	5	6	700x50x2.50	679